



Load

Save

Head Select

Head Select: 2H_4C1W

Margin Setting

X Margin: 452.37 mm

Advance Function

Channel: Normal

Mirror Print: No Mirror

Ink to deepen: Off

Common Setting

Print Speed: High

Print Direct: Bidirect

Pre-Print Flash: On

Auto Clean: Close

ColorBar Setting

Mode: Status

Pos: Both

Concentration: Normal

Width: 0.00 mm

Distance: 0.00 mm

Eclosion Setting

Mode: Depth

Type: Strong A

Load Ink

Head Select: 2 head-All

Load Ink

Auto Jump White

Type: Together

Auto Reset: No

UV Light

<---Left: L Light R Ligh

--->Right: L Light R Ligh

X Pos: 0 mm

Device Ready

Print
 Pause
 Cancel
 Check
 Clean
 Margin
 Left
 Right
 Ahead
 Back
 X Reset
 Spot

Load Save

terial Select:

X Print Dpi: X Copys: X Space: mm

Print Speed: Y Copys: Y Space: mm

- Head Install
- Step Adjust
- Head Space
- Color Adjust
- Bidirec Adjust

Bidirect Value:

Print
 Pause
 Cancel
 Check
 Clean
 Margin
 Left
 Right
 Ahead
 Back
 X Reset
 Spot

Load Save

terial Select:
 Add Delete Edit Copy Paste

X Print Dpi:
 X Copys:
 X Space: mm

Print Speed:
 Y Copys:
 Y Space: mm

- Head Install
- Step Adjust
- Head Space
- Color Adjust
- Bidirec Adjust

Left Adjust

<--	CH1	CH2	CH3	CH4	CH5	CH6	CH7	CH8
H01	1	0	0	0	0	0	Off	Off
H02	0	0	0	0	0	0	Off	Off

Right Adjust

-->	CH1	CH2	CH3	CH4	CH5	CH6	CH7	CH8
H01	0	0	0	0	0	0	Off	Off
H02	0	0	0	0	0	0	Off	Off

 X Pos: 0 mm

 Device Ready

Print
 Pause
 Cancel
 Check
 Clean
 Margin
 Left
 Right
 Ahead
 Back
 X Reset
 Spot

Load Save

Material Select:
 Add Delete Edit Copy Paste

X Print Dpi:
 X Copys:
 X Space: mm

Print Speed:
 Y Copys:
 Y Space: mm

- Head Install
- Step Adjust
- Head Space
- Color Adjust
- Bidirec Adjust

Horizontal
 Vertical

Left distance:
 Right distance:

H1	0	H2	1567

H1	0	H2	1567



Load

Save

Material Select: PP

Add

Delete

Edit

Copy

Paste

X Print Dpi: 360DPI

X Copys: 1

X Space: 0 mm

Print Speed: High

Y Copys: 1

Y Space: 0 mm

- Head Install
- Step Adjust
- Head Space
- Color Adjust
- Bidirec Adjust

Base Step

Print Adjust 0.00 Pixel

Calculate 25375

Prev

Next



X Pos: 0 mm



Device Ready



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2024/08/24 14:15:45	Mainboard	Information	00
2024/08/24 14:15:46	Mainboard	Information	00
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2024/08/24 14:15:54	Mainboard	Information	00
2024/08/24 14:15:54	Mainboard	Information	00
2024/08/24 14:15:54	Software	Information	00
2024/08/24 14:15:55	Software	Information	00
2024/08/24 14:24:03	Software	Warning	00
2024/08/24 14:24:20	Software	Information	00
2024/08/24 14:24:21	Mainboard	Information	00
2024/08/24 14:24:24	Mainboard	Information	00
2024/08/24 14:24:24	Mainboard	Information	00
2024/08/24 14:24:24	Mainboard	Information	00
2024/08/24 14:24:24	Mainboard	Information	00
2024/08/24 14:24:32	Mainboard	Information	00
2024/08/24 14:24:32	Mainboard	Information	00
2024/08/24 14:24:32	Software	Information	00
2024/08/24 14:24:33	Software	Information	00
2024/08/24 14:59:39	Mainboard	Information	00
2024/08/24 14:59:46	Mainboard	Information	00
2024/08/24 15:06:48	Software	Information	00
2024/08/24 15:06:48	Software	Information	00
2024/08/24 15:07:02	Mainboard	Information	00
2024/08/24 15:07:09	Mainboard	Information	00
2024/08/24 15:08:53	Software	Warning	00
2024/08/24 15:09:03	Mainboard	Information	00
2024/08/24 15:09:10	Mainboard	Information	00
2024/08/24 15:09:40	Mainboard	Information	00
2024/08/24 15:09:47	Mainboard	Information	00
2024/08/24 15:14:46	Software	Warning	00
2024/08/24 15:14:49	Software	Warning	00
2024/08/24 15:15:04	Software	Warning	00
2024/08/24 15:23:06	Software	Information	00
2024/08/24 15:24:25	Mainboard	Information	00
2024/08/24 15:24:35	Mainboard	Information	00
2024/08/24 15:28:24	Software	Information	00

Factory Mode

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

offset

X white edge start: mm

X white edge location: mm

Raster set

X physical raster: Resolution

Alarm Setting

Alarm type:

Alarm enable:

Ring interval time:

Ring times per second:

Function switch

Display no ink status Enable Laser Test

Enable no ink allow print Enable Fan Switch

Show print dpi

Check test height signal

Enable channel control

Duty

Color potency set

Color potency weak: %

Color potency middle: %

Color poyency strong: %

Broken line

Print over pause time: ms

Pause after auto recovery time: ms

Calibration

Color Split Type:

Head between eclosion mode

Eclosion mode:

Function param

Motor speed curves scale: (10-100)

Position unit:

Motor Head Print Base color UV Clean Manual clean Flush Runing Paper Waveform setting **Other**

System information - loading parameters

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Factory Mode

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

Waveform setting

Waveform file selection

Waveform file: KProjectWaveFile Apply

Waveform

Default waveform: 2" D13

Motor Head Print Base color UV Clean Manual clean Flush Runing Paper **Waveform setting** Other

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2024/08/24 14:24:24	Mainboard	Information	00
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Factory Mode

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

Print before / after printing mode

Paper before print mode: No paper skip

Paper after print mode: No paper skip

Print before / after printing mode

Print before the paper length: mm

Print before the back paper length: mm

Print after the paper length: mm

Print after the back paper length: mm

Print before/after PASS paper mode

Front and back PASS paper: Normal paper skip

Drying after print

Paper movement all length: mm

Each pass wait time: ms

Move back

Check paper

Check paper when printing

Check valid pass count:

Empty X Margin

Other

Reverse printing

Multiple prints before printing tips

Advanced settings

Material cut x start position:

Material cut x end position:

Motor Head Print Base color UV Clean Manual clean Flush Runing Paper Waveform setting Other

System information - loading parameters

Factory Mode

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

Run machine

X start: mm(0Pulse)

X car max distance: mm(106646Pulse) Confirm

Car speed: mm/s(106646Pulse/s)

Single run paper distance: mm

Max run paper distance: mm Confirm

Scarp move position: Pulse Confirm

Start Stop

Motor Head Print Base color UV Clean Manual clean Flush **Runing** Paper Waveform setting Other

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001011 System information - loading parameters

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Factory Mode

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

Flush param

Flush

Flush frequency: 1K Hz

Single flash time: 100 ms

Flash space time: 4000 ms

Auto pump ink enable: Disabled

Auto pump waste ink: 120000 Time

Auto pump waste ink time: 500 ms

Manul flash

Flash frequency: 512 Hz

Flash times: 6 Times

Single flash time: 100 ms

Flash space time: 1000 ms

Enable flash slot

Flash slot left pos: 400 mm

Flash slot right pos: 0 mm

Flash slot width: 20 mm

Motor Head Print Base color UV Clean Manual clean **Flush** Runing Paper Waveform setting Other

System information - loading parameters

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2024/08/24 14:15:45	Mainboard	Information	00
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2024/08/24 14:15:46	Mainboard	Information	00
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Factory Mode [X]

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

Clean manual

Pumping ink param Clean wea ▾

Pumping ink times: Times

Pumping ink take time: ms

Wait time pumping ink finish: ms

Pumping useless ink time: ms

Flash param

Flash frequency: Hz

Flash times: Times

Single flash time: ms

Flash space time: ms

Slip displacement parameter of flicker

X move speed: mm/s

X move distance: mm Confirm

Motor Head Print Base color UV Clean **Manual clean** Flush Runing Paper Waveform setting Other

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2024/08/24 14:15:45	Mainboard	Information	00
2024/08/24 14:15:46	Mainboard	Information	00
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Factory Mode [X]

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

Clean Param

Clean mode:

Clean mode: ▾

Head layout: ▾

Clean reset time: ▾

KeepWet Position

Keep wet X pos: mm

Keep wet Z pos: mm

Print before flash

Flash frequency: ▾ Hz

Flash times: Times

Single flash time: ms

Flash space time: ms

Printing flash

Flash frequency: ▾ Hz

Flash times: Times

Single flash time: ms

Flash space time: ms

Motor Head Print Base color UV **Clean** Manual clean Flush Runing Paper Waveform setting Other

001011 System information - loading parameters

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2024/08/24 14:15:45	Mainboard	Information	00
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Factory Mode [X]

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

UV lamp control param

UV Enable

--->Left run: Left light Right light

--->Right run: Left light Right light

Waiting time: ms

Wait UV to image end pos

ON-OFF left light Right light

UV lamp finishing mode

Automatic matching

Customization of exposure times Times

Illuminating distance custom mm

Enable second UV lamp

Front light off length: mm --->Left run: Left light Right light

back light on length: mm --->Right run: Left light Right light

Switch Enable ON-OFF left light Right light

Offset Enable

Motor Head Print Base color **UV** Clean Manual clean Flush Runing Paper Waveform setting Other

Factory Mode

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

Base adjust param

Head select: H1

Base X Dpi: 720

Base channel: K1

	CH1	CH2	CH3	CH4	CH5	CH6	CH7	CH8
H1	K1	Y1	C1	C2	M1	M2	Close	Close
-->	0	64	248	312	496	560	0	0
<--	0	64	248	312	496	560	0	0
iüiy	0.0	0.0	0.0	0.0	0.0	0.0	0	0
H2	-W-1	-W-2	-W-3	-W-4	-W-5	-W-6	Close	Close
-->	0	64	248	312	496	560	0	0
<--	0	64	248	312	496	560	0	0
iüiy	0.0	0.0	0.0	0.0	0.0	0.0	0	0

Motor Head Print Base color UV Clean Manual clean Flush Runing Paper Waveform setting Other

001014 writing flash successfully

Analysis:
The firmware parameters or firmware configuration is incorrect or destroyed
Mismatch between the firmware parameters or firmware configuration
Mismatch between PrintExp version and mainboard program version

Load the correct firmware configuration file and firmware parameter file
Load the software version information to confirm whether the first four version numbers of b

Time	Source	Type	C
2024/08/24 14:15:45	Mainboard	Information	00
2024/08/24 14:15:46	Mainboard	Information	00
2024/08/24 14:15:46	Mainboard	Information	00
2024/08/24 14:15:54	Mainboard	Information	00
2024/08/24 14:15:54	Mainboard	Information	00
2024/08/24 14:15:54	Software	Information	00
2024/08/24 14:15:55	Software	Information	00
2024/08/24 14:24:03	Software	Warning	00
2024/08/24 14:24:20	Software	Information	00
2024/08/24 14:24:21	Mainboard	Information	00
2024/08/24 14:24:24	Mainboard	Information	00
2024/08/24 14:24:24	Mainboard	Information	00
2024/08/24 14:24:24	Mainboard	Information	00
2024/08/24 14:24:24	Mainboard	Information	00
2024/08/24 14:24:32	Mainboard	Information	00
2024/08/24 14:24:32	Mainboard	Information	00
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2024/08/24 14:59:39	Mainboard	Information	00
2024/08/24 14:59:46	Mainboard	Information	00
2024/08/24 15:06:48	Software	Information	00
2024/08/24 15:06:48	Software	Information	00
2024/08/24 15:07:02	Mainboard	Information	00
2024/08/24 15:07:09	Mainboard	Information	00
2024/08/24 15:08:53	Software	Warning	00
2024/08/24 15:09:03	Mainboard	Information	00
2024/08/24 15:09:10	Mainboard	Information	00
2024/08/24 15:09:40	Mainboard	Information	00
2024/08/24 15:09:47	Mainboard	Information	00
2024/08/24 15:14:46	Software	Warning	00
2024/08/24 15:14:49	Software	Warning	00
2024/08/24 15:15:04	Software	Warning	00
2024/08/24 15:23:06	Software	Information	00
2024/08/24 15:24:25	Mainboard	Information	00
2024/08/24 15:24:35	Mainboard	Information	00
2024/08/24 15:28:24	Software	Information	00

Factory Mode

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

Configuration list:

- 360x180
- 360x360
- 360x540
- 360x720
- 360x1080
- 360x1440
- 360x1800
- 360x2160
- 720x360
- 720x540
- 720x720
- 720x1080
- 720x1440

Model list:

- 1Pass

Weaken open mode

Light weaken range: %

Common weaken range: %

Depth weaken range: %

Super weaken range: %

Weaken dot mode:

Whether wait step stop

Motor Head Print Base color UV Clean Manual clean Flush Runing Paper Waveform setting Other

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2024/08/24 15:24:35	Mainboard	Information	00
2024/08/24 15:28:24	Software	Information	00

Factory Mode

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

Head layout: XP600_Two Heads_4C1W

Head horz space(mm)
H1-H2: 0.00 Auto calc

Motor Head Print Base color UV Clean Manual clean Flush Runing Paper Waveform setting Other

System information - loading parameters

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2024/08/24 15:24:35	Mainboard	Information	00
2024/08/24 15:28:24	Software	Information	00

Factory Mode [X]

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

Scarp param

Motor Trip param

Positive max distance: Pulse

Negative max distance: Pulse

Scarp param

Scrapper type:

Add reduce distance: Pulse

Scarp car run speed: mm/s

Scarp run speed: Pulse/s

Scarp place

Scarp place: Pulse

Scarp start place: mm

Scarp end place: mm

Boot initialization x-motor y-motor The ink stack **Doctor-bar**

Motor Head Print Base color UV Clean Manual clean Flush Runing Paper Waveform setting Other

Time	Source	Type	C
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Factory Mode

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

The ink stack param

Motor trip distance set

Positive max distance: Pulse

Negative max distance: Pulse

The ink stack param

Ink stack type:

Add reduce distance: Pulse

The ink stack speed: Pulse/s

Wetting the ink stack height: Pulse

Pump the ink stack height: Pulse

Flash the ink stack height: Pulse

Scarp the ink stack height: Pulse

Boot initialization x-motor y-motor **The ink stack** Doctor-bar

Motor Head Print Base color UV Clean Manual clean Flush Runing Paper Waveform setting Other

System information - loading parameters

Time	Source	Type	C
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2024/08/24 15:28:24	Software	Information	00

Factory Mode [X]

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

Y motor param

Gear ratio

Target move: mm Move

Fact move: mm Calc

Gear ratio:

Trip param

Positive max distance: Confirm Auto measure

Negative max distance: Confirm

Sport param

Add reduce distance: mm(3806Pulse)

Reset speed: mm/s

Routine paper feed speed: mm/s

Print speed(slow): mm/s

Print speed(mid): mm/s

Print speed(fast): mm/s

Orientation direction of Y axis:

Double Y error max: mm

Boot initialization x-motor **y-motor** The ink stack Doctor-bar

Motor Head Print Base color UV Clean Manual clean Flush Runing Paper Waveform setting Other

System information - loading parameters

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2024/08/24 15:28:24	Software	Information	00

Factory Mode [X]

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

X motor param

Gear ratio

Target move: mm

Gear ratio:

Compensation distance

Left stop position compensation distance: mm

Right stop position compensation distance: mm

Trip param

Positive max distance: mm(142639Pulse)

Negative max distance: mm(0Pulse)

Sport param

Add reduce distance: mm(13)

Reset speed: mm/s

Routine move speed: mm/s

Print speed run: mm/s Use print speed

Print speed(slow): %

Print speed(mid): %

Print speed(fast): %

Pass start delay time: ms

Raster test

Current position: Raster

Offset distance: Raster

Locat party:

Signal Bind:

Check raster shake

Boot initialization x-motor y-motor The ink stack Doctor-bar

Motor Head Print Base color UV Clean Manual clean Flush Runing Paper Waveform setting Other

System information - loading parameters

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2024/08/24 15:28:24	Software	Information	00

Factory Mode [X]

File Firmware Operation

Left Right Ahead Back Reset Flush Clean

Motor init param

x-motor

Add reduce distance: Pulse(1.91mm)

Reverse shift distance of origin: Pulse(37.51mm)

Hit limit back to zero distance: Pulse(1.50mm)

Motor speed: Pulse/s(37.51mm/s)

Test action

y-motor

Add reduce distance: Pulse(2.02mm)

Reverse shift distance of origin: Pulse(0.00mm)

Hit limit back to zero distance: Pulse(0.00mm)

Motor speed: Pulse/s(39.41mm/s)

Test action

scarp-motor

Add reduce distance: Pulse(0.03mm)

Reverse shift distance of origin: Pulse(0.40mm)

Hit limit back to zero distance: Pulse(0.00mm)

Motor speed: Pulse/s(0.80mm/s)

Test action

Boot initialization x-motor y-motor The ink stack Doctor-bar

Motor Head Print Base color UV Clean Manual clean Flush Runing Paper Waveform setting Other

System information - loading parameters

- Factory
- Version Info
- Rip Print
- Advance

MB Serial Number	0008-2323074058 (0109)
MB Program Version	5.7.6.5.5101.R.Single
Software Version	5.7.6.5.30.R.ColorDiff
Firmware Configure Info	YL_2.75.12_XP600_2H_DTF_230328
Firmware Parameter Info	YL_2.75.12_XP600_2H_DTF_230328

Upgrade

Refresh

Details