

Image 1-1

As shown in above image1-1:

the chip connection mode is for updating system



Image 2-2

As shown in above image 2-2:

The chip connection is working mode

Now we start to update the system.



1.Use the Welding tool to remove the chip for updating

system mode. (The chip connection same as shown in image1-1)



2. Use the usb serial com port cable to connect computer

with machine. And make the sheet cutter power on.

3. Click program "update_fw_2.1.exe " in the file folder to

download the updating software.

A dialog box will pop up on the desktop.As shown in below

image

54	l	update fw 2.	1	-	
COM:	Сом1	•	Open Com		
STATUS:	Port Closed				
		00 : 00			

Choose the connected port, click "Open Com", it will download

status

24	update fw 2.1 – 🗆 🗙				
COM	и: COM1	T	Close Port		
STA	\TUS: 10000 / 68028	3			
		00 : 04			

Wait some times for finished the download

3 5		update fw 2.	1	- □ ×
COM:	COM1	•	Close Port	
	[update_fw_2.1	×	
		🛕 down ok		
STATUS	: Conni	确定		
		00:00		

Attention:

When the download finished, we need make machine power off at first. Then we close the updating software.

4.Use the Welding tool to remove the chip for working mode.

(The chip connection same as shown in image2-2)

