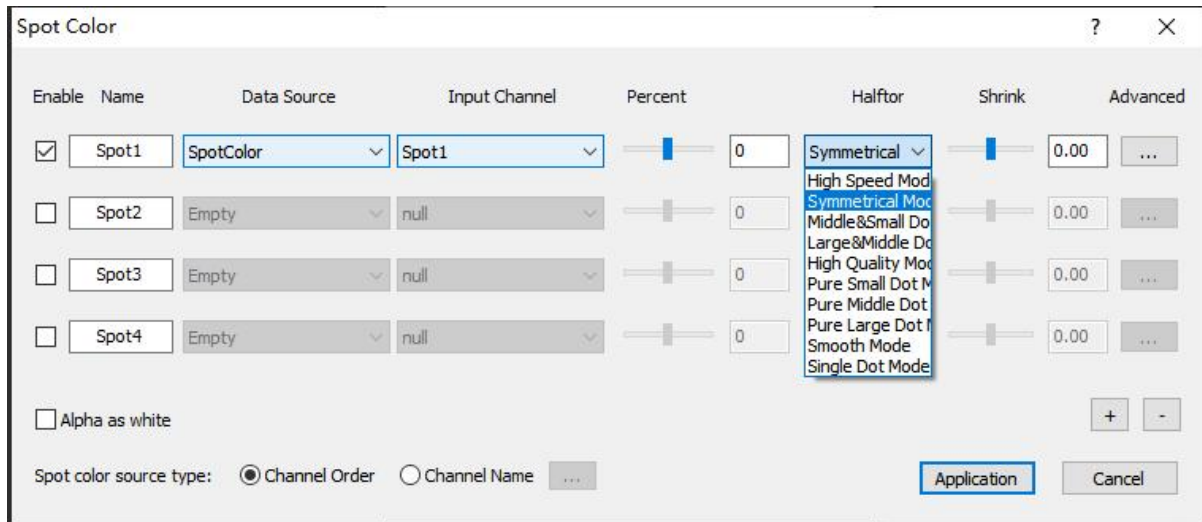
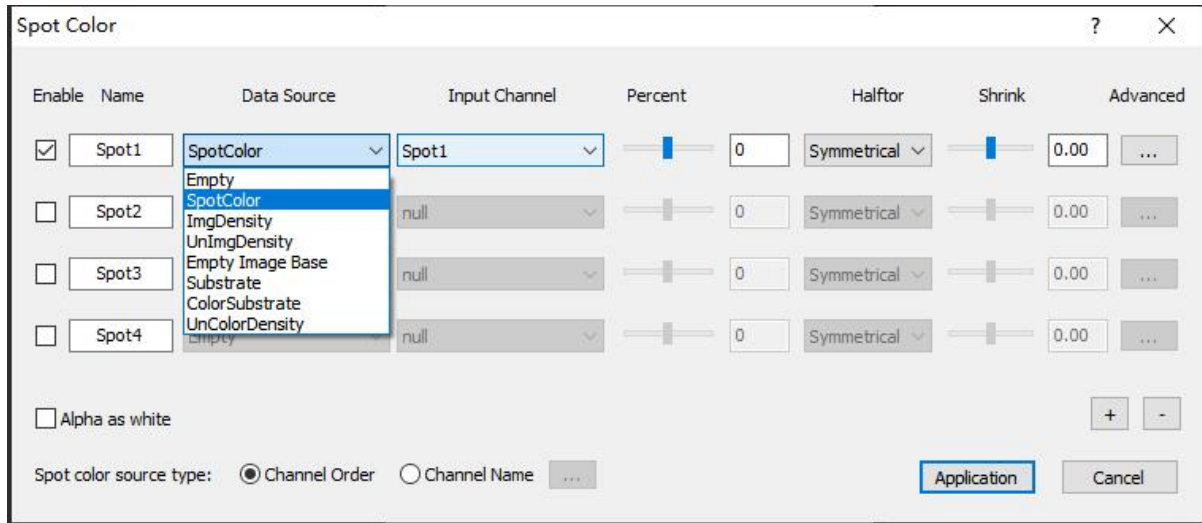


## Description of the data generation mode and various supported network modes in the UV version.



diagrammatic sketch:



## Description of the data generation method:

### 1.1 Empty

blank data

### 1.2 Spot color

Ink out according to the spot color channel.

### 1.3 ImgDensity

Output according to the gray value of the image.



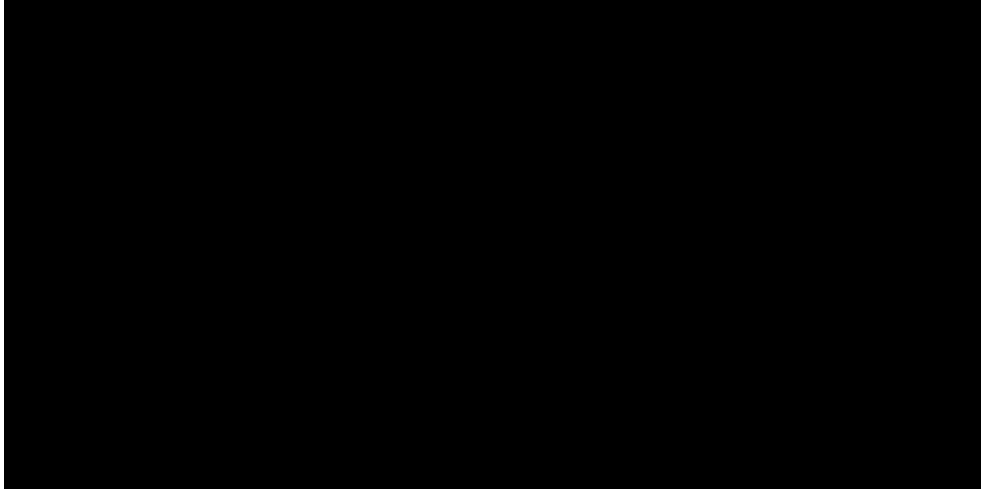
### 1.4 UnImgDensity

The output is reversed according to the gray value of the image.



### 1.5 Empty Image Base

All pixels were output at 100% ink volume.



### 1.6 Substrate

All pixels in the colored area are output at 100% ink, and the white area is not out



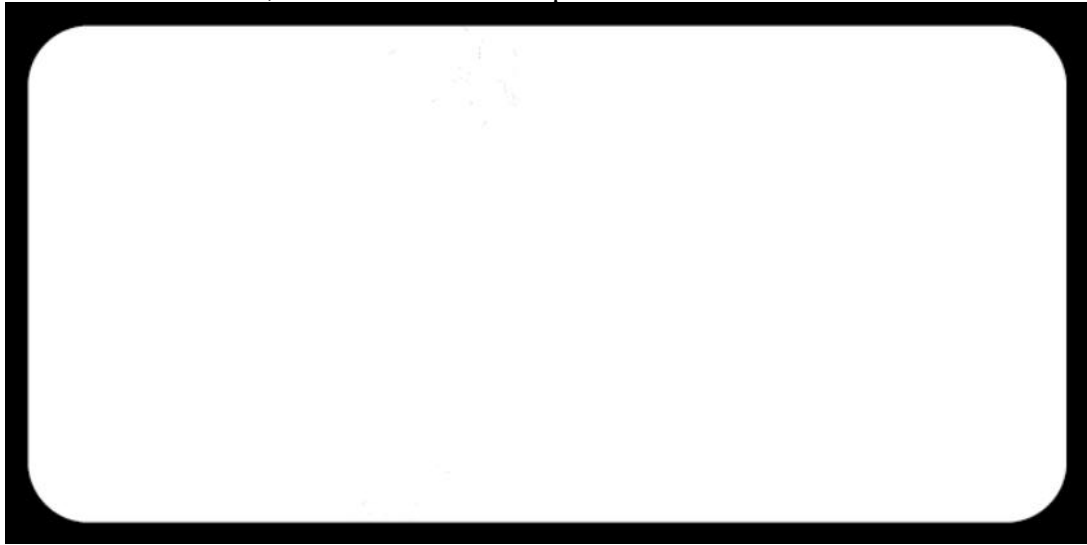
### 1.7 ColorSubstrate

The colored area is output in reverse according to the color gray value, and the white area is not out.



## 1.8 UnColorDensity

Color area is not out, the white area is all spread.



### Gou options 【Alpha as white】 :

Alpha as white---As the white comes out, the transparent area comes out

Alpha is not white---The transparent area never no white ink

## Description of adding network mode:

### 2.1 Single point mode

The actual network-adding mode is 1 BIT \_ DITHER

Features: This method must be selected when using the 1bit nozzle.

### 2.2 High speed mode

The actual network-adding mode is 2 BIT \_ EXPRESS

Features: suitable for 2 Bit nozzle, fast speed, slightly poor accuracy, inhibition drawing effect.

### 2.3 The uniform mode

The actual network-adding mode is 2 BIT \_ KMPCS \_ MIX

Features: Suitable for 2 Bit nozzle, moderate accuracy and speed effect, inhibition drawing effect.

## **2.4 Uniform mode (large midpoint)**

The actual mode is 2 BIT \_ KMPCS \_ MIX \_ LM

Features: suitable for 2 Bit, and only support the large midpoint output nozzle, precision, speed effect is moderate, has the inhibition of wire drawing effect.

## **2.5 Uniform mode (small dots)**

The actual mode is 2 BIT \_ KMPCS \_ MIX \_ MS

Features: suitable for 2 Bit, and only support the small and medium point output nozzle, accuracy, speed effect is moderate, has the inhibition of wire drawing effect.

## **2.6 High precision mode**

The actual network-adding mode is 2 BIT \_ KMPCS \_ UV

Features: Suitable for 2 Bit nozzle, with high precision and slow speed.

## **2.7 Pure small dot mode**

The actual network-adding mode is 2 BIT \_ SMALLDOT

Features: suitable for 2 Bit nozzle, pure small point output, high precision, fine image, ink volume is too shallow.

## **2.8 Pure midpoint mode**

The actual network-adding mode is 2 BIT \_ MIDDLEDOT

Features: Suitable for 2 Bit nozzle, pure midpoint output, high precision, shallow ink volume.

## **2.9 Pure big point mode**

The actual network-adding mode is 2 BIT \_ LARGEDOT

Features: Suitable for 2 Bit nozzle, pure large point output, light color part with low accuracy.

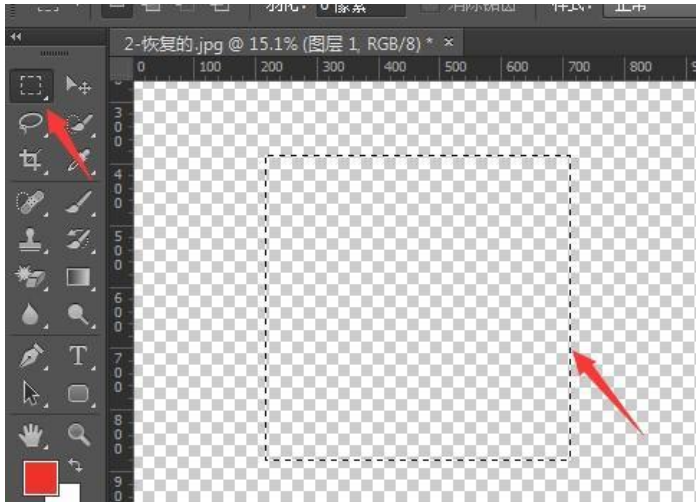
## **2.10 Exquisite mode**

The actual mode is 2 BIT \_ LMPCS.

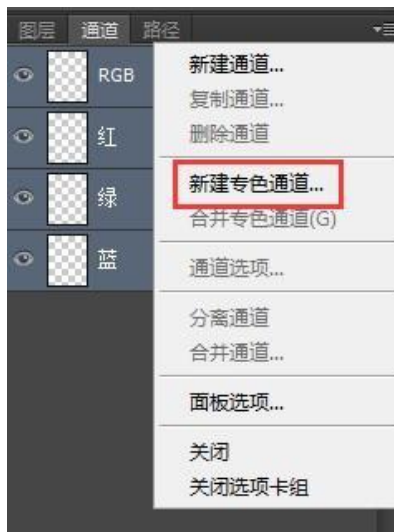
Features: suitable for 2 Bit nozzle, three-stage network, the printing effect is more delicate.

## How to make special color channels:

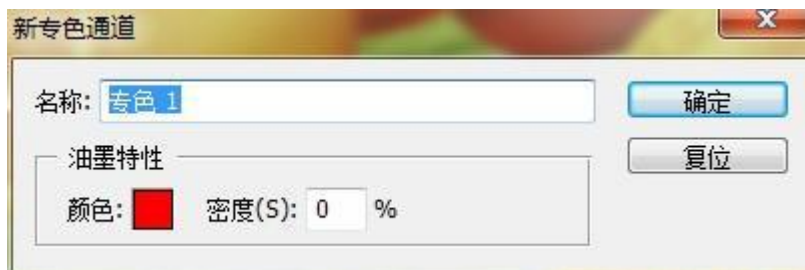
1. Put the picture in the PhotoShop and use the box tool to select the area to print white ink



2. Select the channel and click the right expansion-build a new special color channel



3. Establish a new special color channel (color and density data will not affect the actual printing white ink thickness)



4. Click the F8 button or open the window-information, open the information bar, the K value in the information bar represents the thickness of white ink, the higher the K value, the thicker the thickness of white ink, K: 100 indicates that the thickness of white ink is 100%

