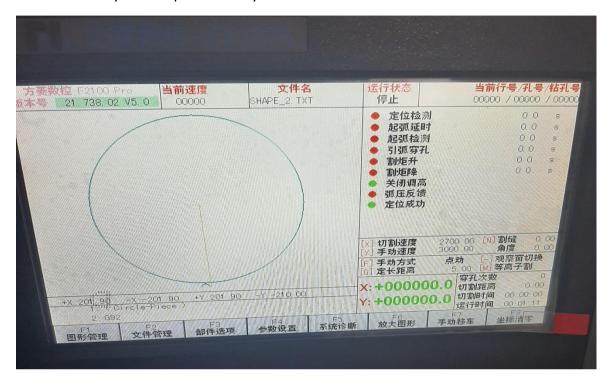
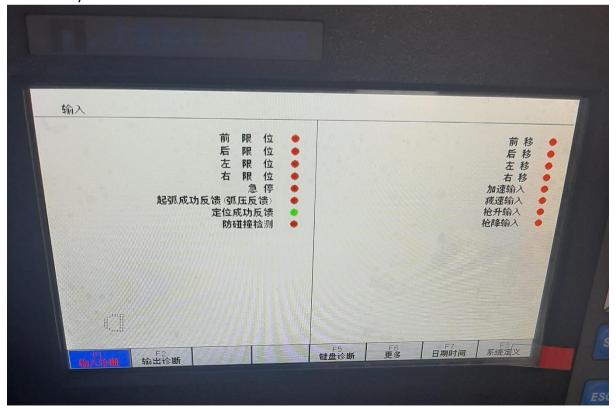
How to switch interface to English if the usual way doesn't work

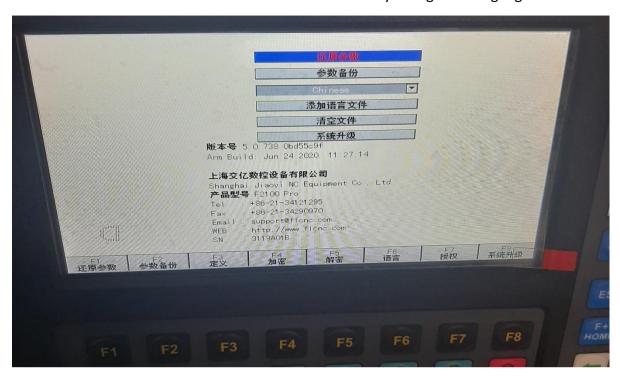
1. Reboot the system or press **ESC** if you don't see the below interface



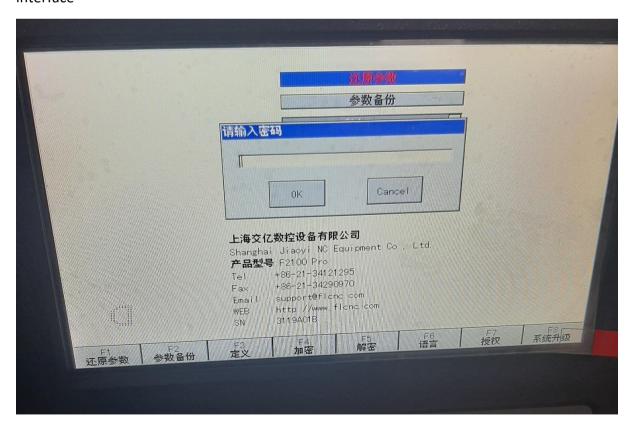
2.Press F5 you will see the below interface



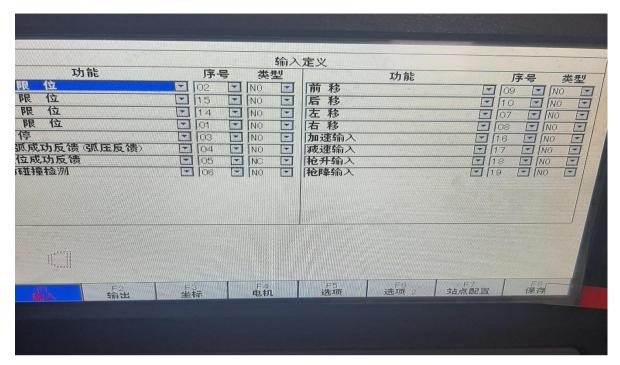
3. Then Press F8. On this interface that's where we usually change our language



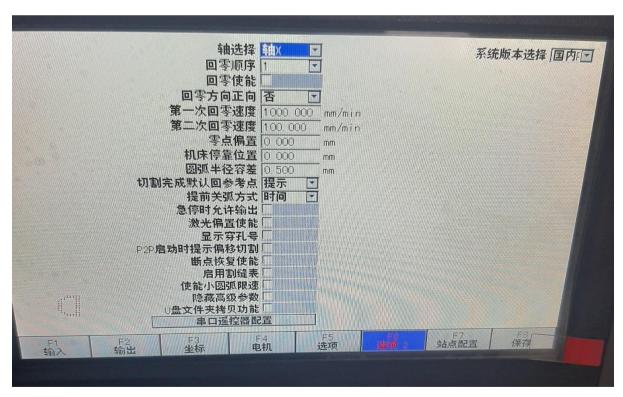
4.If you cant change the language on the above interface then Press **F3**. You will land on this interface



5.Enter the password **1396** and will take you here



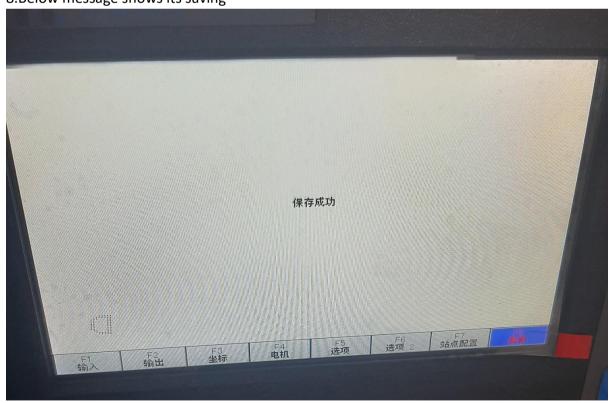
6. Then **F6**



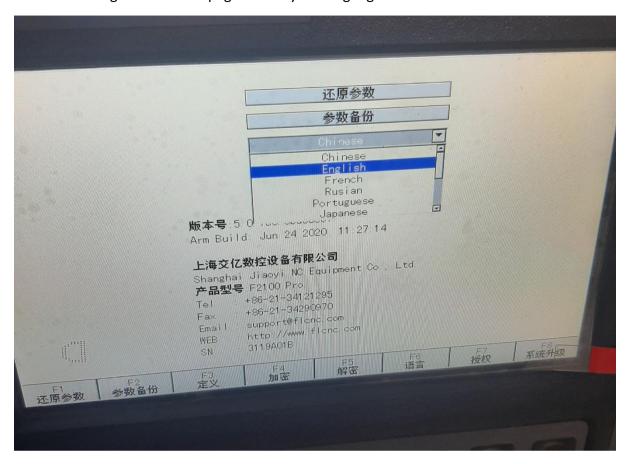
7.At the Top right of the scree n press the down arrow. Select the bottom one and press **ENTER** .Note PRESS **F8** to save

 軸选择 = 回零顺序 = 回零使能 = 回零方向正向 = 第一次回零速度 = 1000.000 mm/min = mm/min = 零点偏置 = 0.000 mm/min 	系统版本选择 国内FI 国内Pro 标准版
机床停靠位置 0.000 mm mm	
隐藏高级参数	5 年

8.Below message shows its saving



9. Press Esc to go back to this page. Select your language and Press Enter to save



10. Press ESC key and go back, your system display language has been changed

