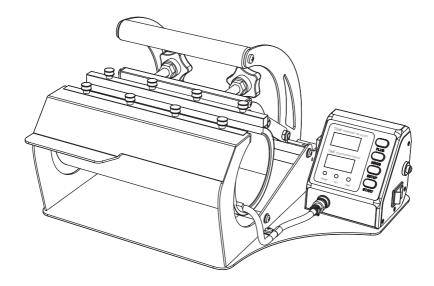
Mug Heat Press Machine User Guide



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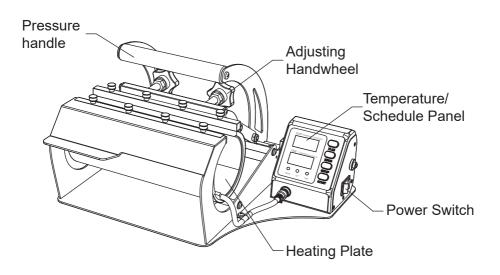
SPECIFICATION

Heat Pad Size :	27*23 cm
Temperature Range :	32-450 °F (0-232 °C)
Timer Range :	0-999 S
Voltage :	110V US
Power :	500W US
Package Size :	48*40*30 CM (18.9*15.7*11.8 inch)
Gross Weight:	8.5 kg

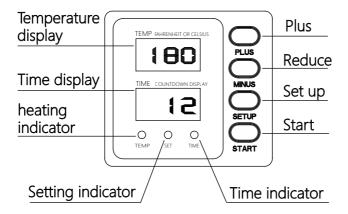
THE SAFE USE INSTRUCION

- 1. Please select the appropriate power supply and power outlet according to the parameter requirements.
- 2. Place the machine smoothly on a flame retardant table, and keep the machine away from flammable and explosive materials.
- 3.Please disconnect the power supply if the equipment is not used for a long time.
- 4.Children under 12 or the disabled are not allowed to use the machine.
- 5.Do not immerse in water or use in wet environment.

PRODUCT STRUCTURE DIAGRAM



INSTRUCTIONS FOR USE



a. Connection power and parameters.

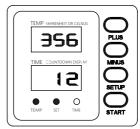
- 1.Connect the machine to a 110v power supply according to the voltage shown on the equipment packaging. Turn on the main power switch. (Note: The equipment must have be grounded with a ground wire)
- 2.Click "SETUP" to switch to temperature setting mode, the screen temperature value flashes (as shown in Figure 2), click the button "PLUS" to increase the set temperature, click the butto "MINUS" to lower the set temperature. When the desired temperature is set, click again "SETUP" again to exit the temperature setting mode.

(Hold down the "PLUS" or "MINUS" button to quickly increase or decrease the value)

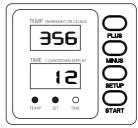
3.Click "SETUP" twice to switch to time setting mode, the screen time value flashes(as shown in Figure 3), click the button "PLUS" to increase the set working time, click the button"MINUS" to lower the set working time. When the desired time is set, click again"SETUP" again to exit the time setting mode.

(Hold down the "PLUS" or "MINUS" button to quickly increase or decrease the value)





Tiq 2



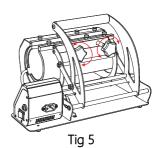
Tig 3

4. After waiting for 10 to 15 minutes, the device heats up to the set temperature and the heating indicator goes off, The equipment stops heating.

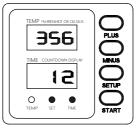


Tig 4

5.Adjust the knob handwheel, try to close the device several times to adjust to the appropriate pressure, turn the handwheel clockwise to increase the device pressure; turn the handwheel counterclockwise to,you can reduce the device pressure until the appropriate pressure.



6.Wrap sublimation transfer papers on the surface of the cup and stick it with a high-temp -tape. Put the cup into the heating pad, adjust the pressure to a appropriate point, and press down the handle tightly. Turn on the switch, then set the temp and time. wait for the heat to finish. Take out the cup when you hear a beep and finish transfer.



Tig 6

b. Switching F/C.

Press the "MINUS" button to wait for 5 seconds, And switch to $\,^{\circ}\mathbb{F}$; Conversely, Press the "MINUS" button to wait for 5 seconds and switch to $\,^{\circ}\mathbb{C}$; Default temperature setting is $\,^{\circ}\mathbb{F}$.

APPLICATION SCOPE

Magic mug	Magic mug	Sport bottle
180℃(360 ˚F) 180s	180℃(360˚F) 180s	180℃(360 ˚F) 60s
20 OZ Vacuum cup	30 OZ Vacuum cup	ABS Plastic cup
180℃(360˚F) 60s	180℃(360˚F)60s	170°C (338 [™]) 25s

COMMON PROBLEMS AND SOLUTIONS

Problem	Cause	Treatment
Cannot heated, but the screen displays normally.	Heater plate or relay damaged.	Check the heating plate or relay for damage.
Insufficient color, faded image.	Insufficient temperature/ Insufficient heating time.	Adjust temperature /increase heating time.
Dark color; blurred image.	Pressing time too long or the temperature too high.	Adjust temperature /increase heating time.
Machine Not	Does the plug is touching well or the fuse is burning.	Check if the plug is touching well.
Working after Power on.		Check whether the fuse is burning.
Actual tempera- ture exceeds set temperature.	Relay disconnect- ed.	Relay disconnect- ed, replace relay.

FCC Requirement

changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

This device complies with Part 15 of FCC Rules. Operation is subject to the following two conditions:

- (1) this device may not cause harmful interference, and
- (2) this device must accept any interference received,including interference that may cause undesired operation.

MADE IN CHINA