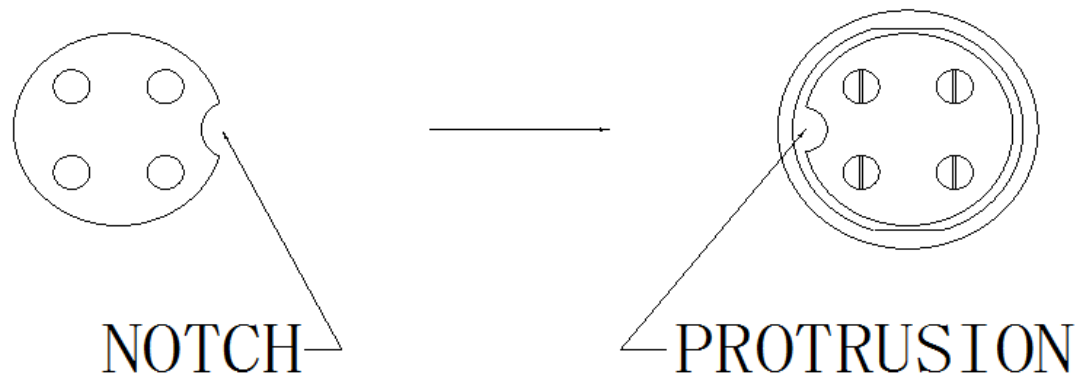


# CAUTION:

## PROTRUSION <> NOTCH



**CAU**

1. For continued protection against fire, disconnect the power-supply before using the machine. Check that the power supply has a grounded connection before using.
2. Disconnect the power supply before replacing with a different-function heat unit.
3. Put in the object that is to be shaped, close the pressure handle and rotate the adjusting screw to get the proper pressure.
4. The surface of the heat unit is hot during heat pressing. Do not touch the surface without proper protection.

### **BASIC PREPARATION BEFORE USING:**

1. Plug the three-core power line into the outlet. Check whether the power supply is conformity with the rated voltage of the machine; there should be a reliable ground wire for the power supply.
2. Put in the object which is going to be shaped, close the handle and rotate the adjusting screw to get the proper pressure (The pressure of the mug press unit is a screw.)
3. Turn on the power switch. The instrument board will display the current set temperature.
4. Set the temperature and time according to the table below and make use of the corresponding temperature and timing settings.

Object	Initial Temperature	Highest Temperature	Time
Mugs	230	330	40 seconds
Tiles	230	330	40 seconds
Metal board	230	300	40 seconds
Plate	355	355	150 seconds
T-shirt	355	355	
Sublimation paper			30-50 seconds
T-shirt paper			10-20 seconds

Learn to set the temperature and time:

1. Press the mode key once, see the “set light” turning red. Press the plus (+) or minus (-) key to set the initial heating temperature.
2. Press the mode key for the second time, see the “temperature light” turning red. Press the plus or minus key to set the highest heating temperature.
3. Press the mode key for the third time, see the “time light” turning red. Press the plus or minus key to set the proper heating time.
4. Press the mode key for the fourth time, finish the setting and the machine is then on standby for work.

## Attention:

The initial heating temperature should be set between 200-380, the highest heating temperature should be set between 200-430. The timing should be set between 0-999 seconds.

IF the initial heating temperature is 230, the highest heating temperature should be set only between 230-430. The same goes for if the highest heating temperature is 380, the initial heating temperature should be set only between 200-380.

**N.B.** Initial heating temperature always  $\leq$  highest heating temperature

## Operation:

### 1. T-shirts and plates:

Preset the corresponding temperature and timing for the object that is going to be shaped, it needs a few minutes to achieve the initial heating temperature.

When the temperature reaches the initial heating temperature, it will turn into constant temperature status automatically. Press the executive key, then close up the pressure handle, wait the time which is set for the object you are shaping, you will hear a hint sound, which indicates the pressing is finished, pull up the pressure handle, press the executive key. Either then do the next object or turn off the power.

### 2. Mugs, Tiles, Metal board:

Preset the corresponding temperature and timing for the object that is going to be shaped. Put the object into the machine, close up the pressure handle, press the executive key, the temperature will rise to the highest heating temperature. Wait for the set time to pass, you will hear a hint sound, which indicates the pressing is finished, pull up the pressure handle, press the executive key. Either then do the next object or turn off the power.

