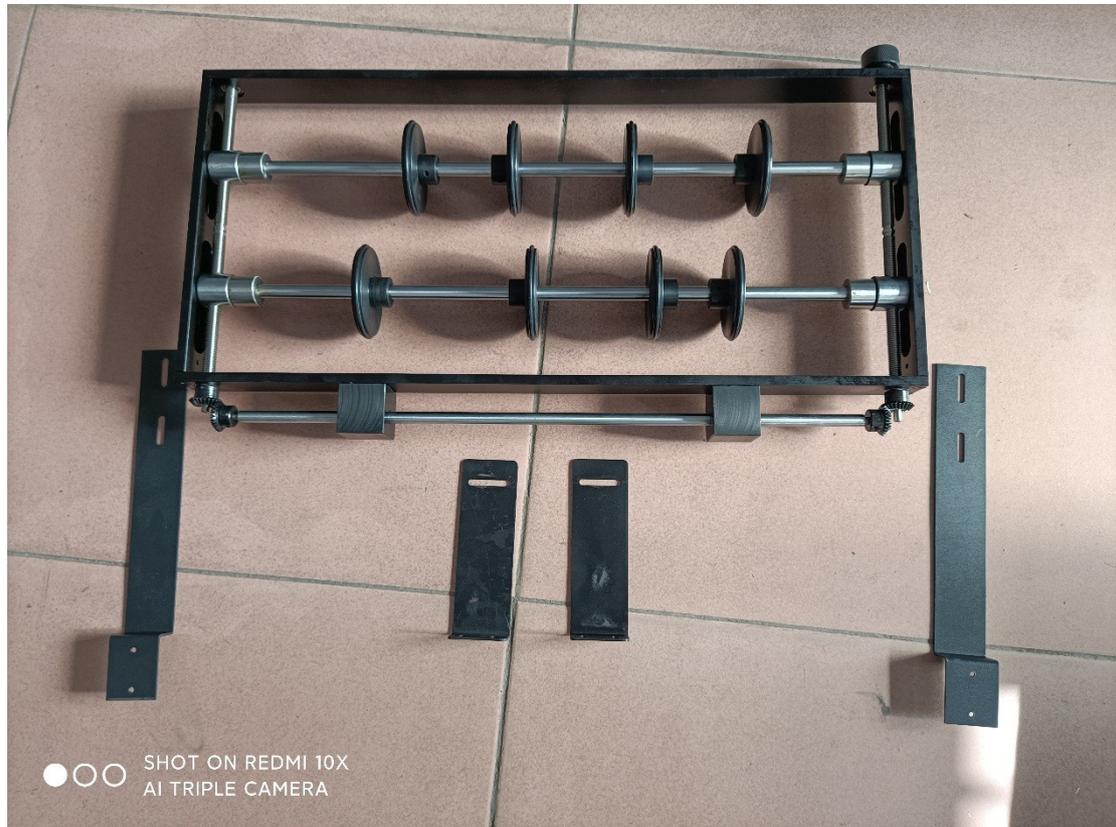


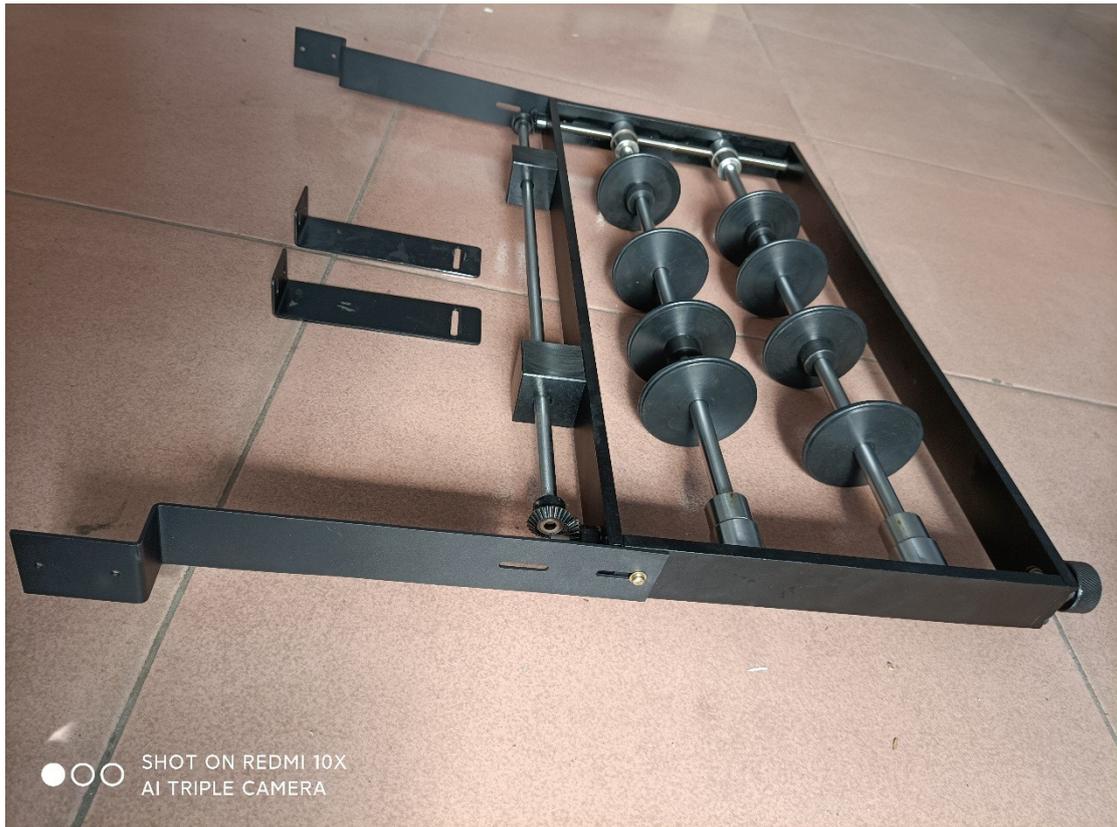
Cylindrical fixture mounting

The fixture consists of the following:

Fixture X1, long positioning iron sheet X2, short positioning iron sheet X2



Install the long locating iron sheet to the clamp:



The short positioning iron sheet is installed on the machine, and the iron sheet is installed 19CM behind the aluminum part of the middle beam support:



Open the software and change the printing mode to drum mode: System Menu - Drum Mode
- Select Single Motor to manually switch the cylinder printing, and adjust the number of holes to 30%. Click "Hold and switch modes".

ESP_XP600_3H_6C_白彩油_平板_瓶子机

Open Reset Print Stop Pause Resume Clean Delete Test H.Align Color Bi-D Feed Feed+ Feed- Bi-D+ Bi-D-

Ready

Printer: BiDirection Step
 Horz Begin: 50.00 mm Vert begin: 20.00 mm

Setting
 Password
 UV Lamp Setting
 PrintHead Height Setting
 Spot Colors Setting
 Ink Fill(D)
 Dot size Setting
 Auto Clean Stack Setting
 Scan Speed Setting
 Clean Ink Stack
 Custom Clean Param Setting
 Total Length Test
 Feed Adjust Test
 RollMode

White ink cycle stir W1 W1 W2 W2
 About(A)
 Language
 UsbTest
 Config manager

Menu Normal Scan speed:0.00 m/s Jet freq:0.00 KHz
 Send Pulse: 0 Feedback Pulse: 0

Preview

File Name	Status	Progress	Finished	Pass	Elapse...	Dele...
D:\Users\Administrator\Desktop\屏...	Ready	0% Progress : 0 / 0.00 (sqm)	0 / 1	6	00:00:00	Keep
D:\Users\Administrator\Desktop\屏...	Ready	0% Progress : 0 / 0.01 (sqm)	0 / 1	6	00:00:00	Keep
D:\Users\Administrator\Desktop\屏...	Ready	0% Progress : 0 / 0.01 (sqm)	0 / 1	6	00:00:00	Keep
D:\Users\Administrator\Desktop\屏...	Ready	0% Progress : 0 / 0.01 (sqm)	0 / 1	6	00:00:00	Keep

ESP_XP600_3H_6C_白彩油_平板_瓶子机

Open Reset Print Stop Pause Resume Clean Delete Test H.Align Color Bi-D Feed Feed+ Feed- Bi-D+ Bi-D-

Ready

Printer: BiDirection Step
 Horz Begin: 50.00 mm Vert begin: 20.00 mm
 Height: 0.0 mm Set

X Speed: Fast Y Speed: Fast
 Single Leave Scan Type-UV: 5%
 When print end: Stay at current pos
 Colorbar-off
 UVMode: 1Hz 60 s flash per 5 s

K C M Y Lc Lm W1 W1 W1 W1
 W1 W1 W1 W2 W2 W2 W2 W2 W2

Menu Normal Scan speed:0.00 m/s Jet freq:0.00 KHz
 Send Pulse: 0 Feedback Pulse: 0

Preview

Roller Mode

Meccanico-type Platform simulation printing mode
 Platform simulation printing mode
 Y1+Y2 motor automatic switch mode

Cylindrical dot to pulse

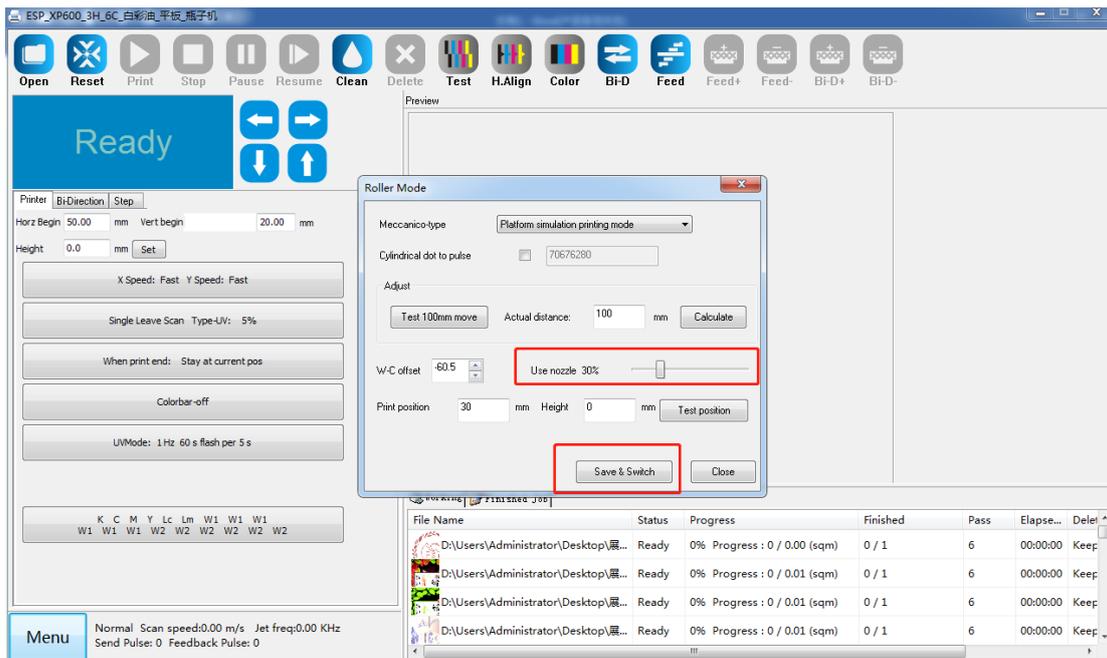
Adjust
 Test 100mm move Actual distance: 100 mm Calculate

W-C offset -60.5 Use nozzle 100%

Print position 30 mm Height 0 mm Test position

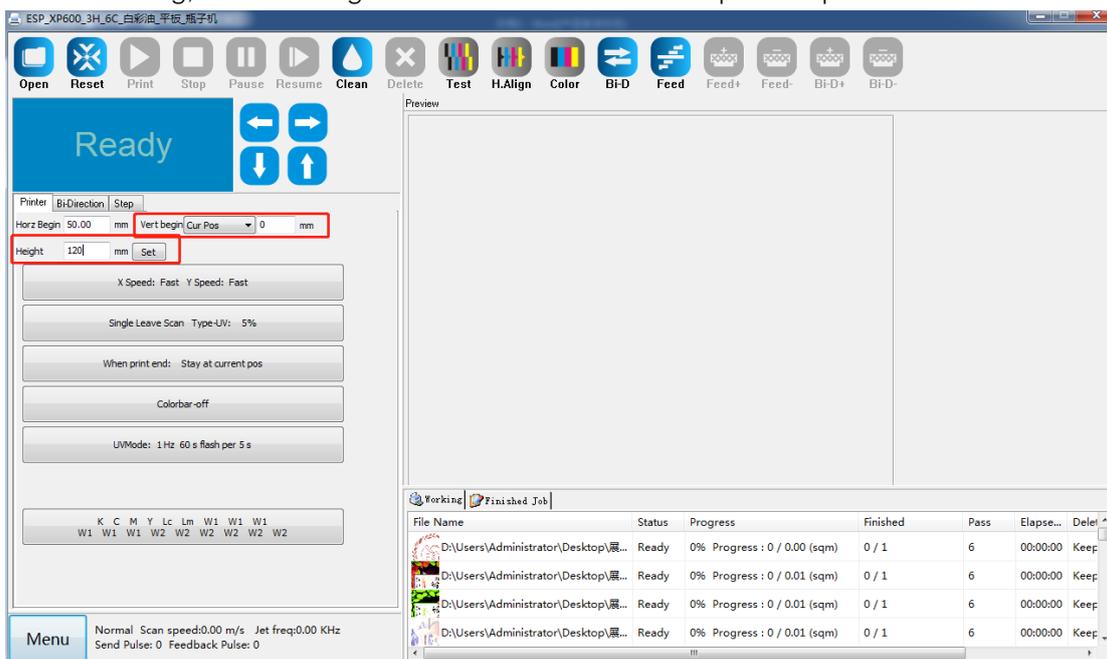
Save & Switch Close

File Name	Status	Progress	Finished	Pass	Elapse...	Dele...
D:\Users\Administrator\Desktop\屏...	Ready	0% Progress : 0 / 0.00 (sqm)	0 / 1	6	00:00:00	Keep
D:\Users\Administrator\Desktop\屏...	Ready	0% Progress : 0 / 0.01 (sqm)	0 / 1	6	00:00:00	Keep
D:\Users\Administrator\Desktop\屏...	Ready	0% Progress : 0 / 0.01 (sqm)	0 / 1	6	00:00:00	Keep
D:\Users\Administrator\Desktop\屏...	Ready	0% Progress : 0 / 0.01 (sqm)	0 / 1	6	00:00:00	Keep



Then restart the software,

After restarting, raise the height to 120 and attach the clamp to the platform.





This will allow you to print.

Note: The fixture must be removed before the machine is turned off, otherwise the clamp may be crushed the next time the machine is turned on because the machine is going back to the

original point.