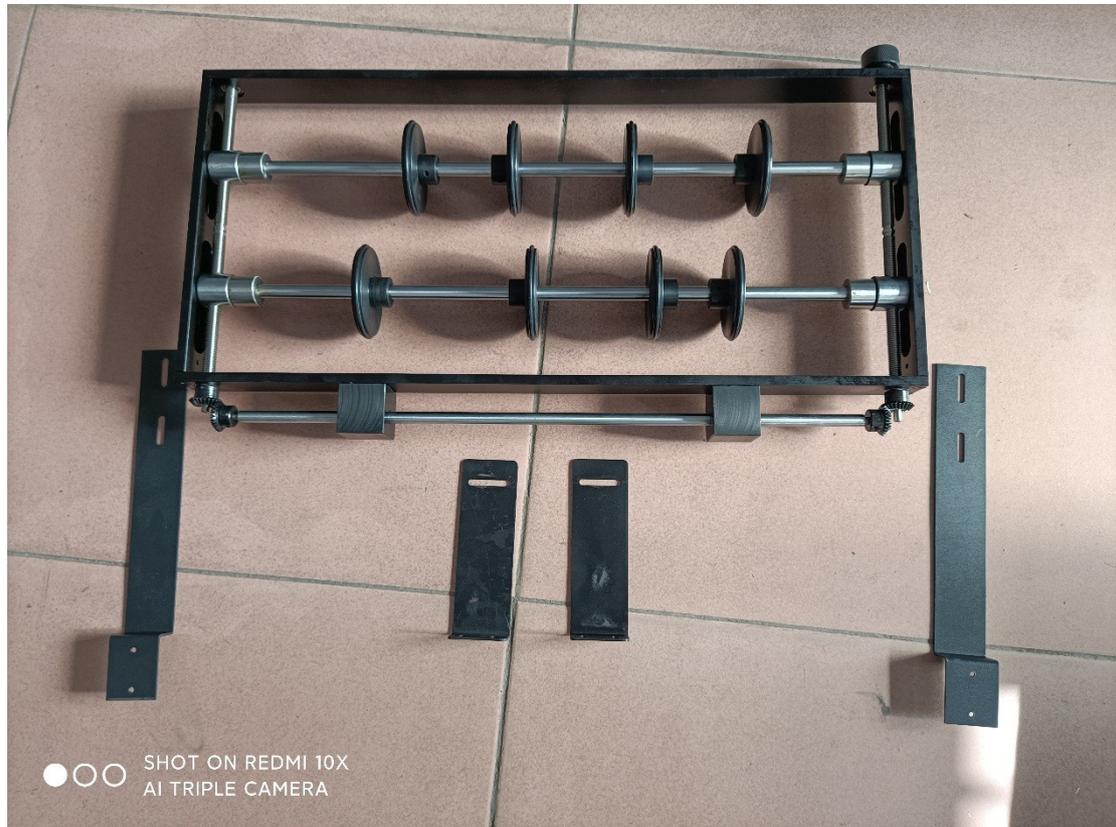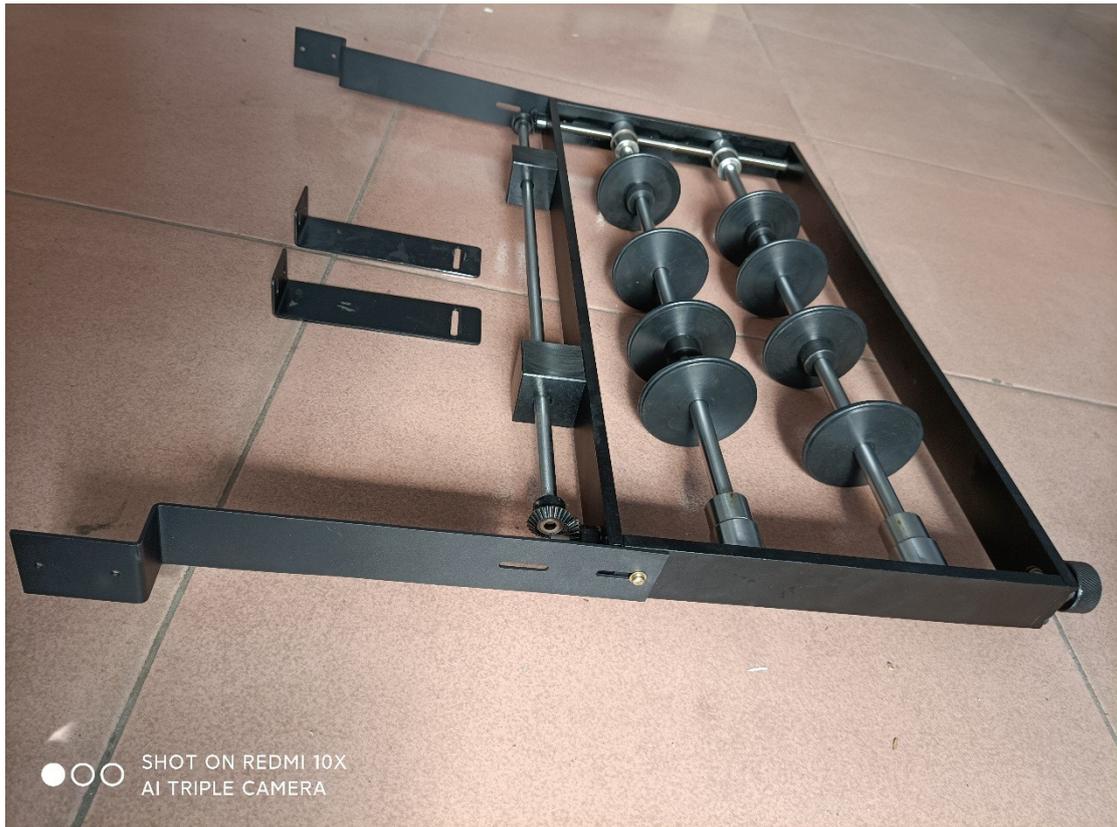# Cylindrical fixture mounting

The fixture consists of the following:

Fixture X1, long positioning iron sheet X2, short positioning iron sheet X2

Install the long locating iron sheet to the clamp：

The short positioning iron sheet is installed on the machine, and the iron sheet is installed 19CM behind the aluminum part of the middle beam support:

Open the software and change the printing mode to drum mode: System Menu - Drum Mode - Select Single Motor to manually switch the cylinder printing, and adjust the number of holes to 30%. Click "Hold and switch modes".

Screenshot 1 — ESP_XP600_3H_6C_白彩油_平板_瓶子机

Menu items shown:
- Setting
- PassWord
- UV Lamp Setting
- PrintHead Height Setting
- Spot Colors Setting
- Ink Fill(I)
- Dot size Setting
- Auto Clean Stack Setting
- Scan Speed Setting
- Clean Ink Stack
- Custom Clean Param Setting
- Total Length Test
- Feed Adjust Test
- **RollMode**
- White ink cycle stir
- About(A)
- Language
- UsbTest
- Config manager

Screenshot 2 — Roller Mode dialog

Roller Mode

Meccanico-type: Platform simulation printing mode
- Platform simulation printing mode
- Y motor manual switch mode
- Y1+Y2 motor automatic switch mode

Cylindrical dot to pulse
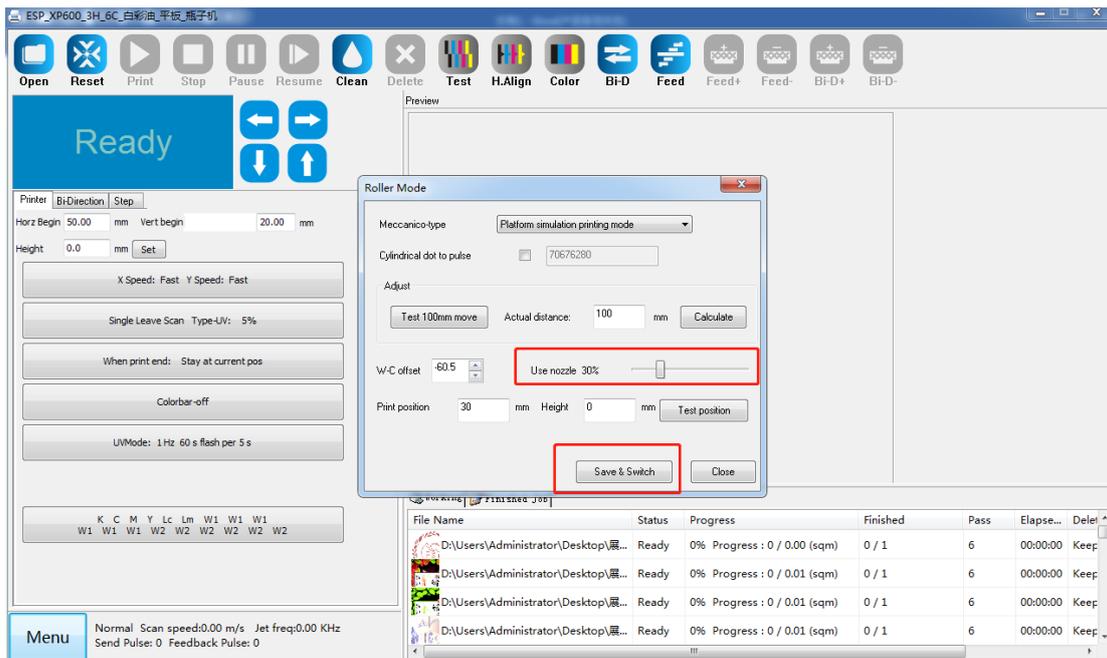
Adjust

Test 100mm move   Actual distance: 100   mm   Calculate

W-C offset: -60.5   Use nozzle 100%

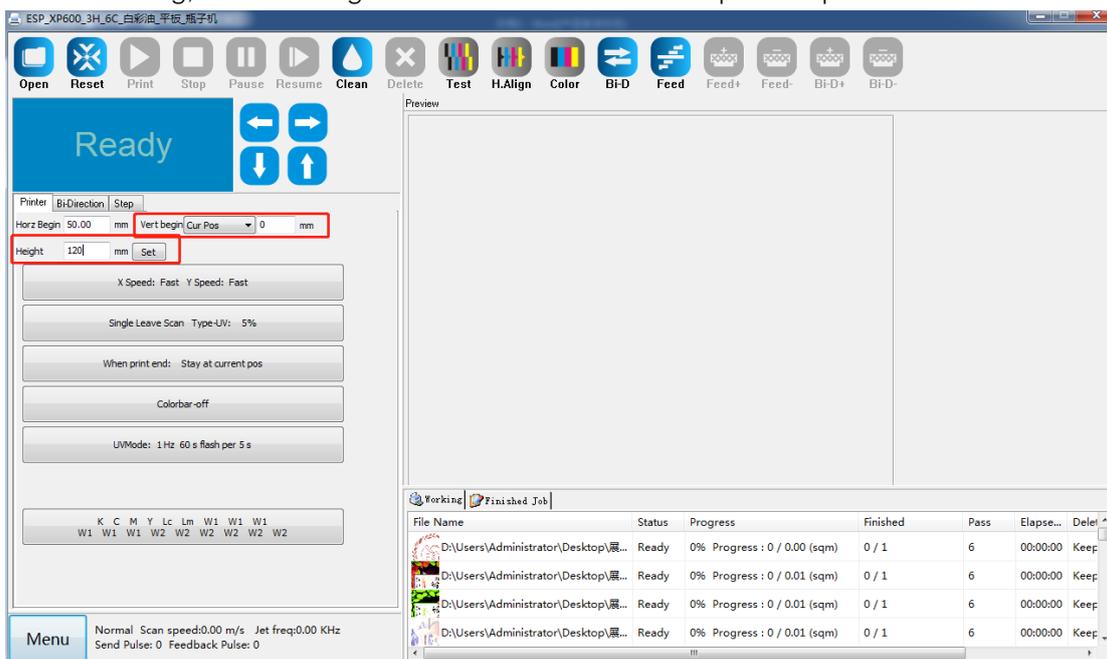Print position: 30   mm   Height: 0   mm   Test position

Save & Switch   Close

Then restart the software,

After restarting, raise the height to 120 and attach the clamp to the platform.

This will allow you to print.
Note: The fixture must be removed before the machine is turned off, otherwise the clamp may be crushed the next time the machine is turned on because the machine is going back to the

original point.