Parameter Setting:

1. Click F3, Laser Control, Choose Fiber

8 1 1	Configuration markcfg0	
-200 IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	Field Laser Contro Port 0 Laser type C CO2 C YAG C Fiber	ther Hardware info C SPI
	PWM F Enable PWM Signal Max PWM 200.000 KHz Min PWM 20.0000 KHz Power Map	Q-Switch Use Digital Q-Switch dri QSwitch Open When FPK en FirstPulseKiller 40 us pulse width reverse

2. Field : 110X110mm Galvo 2=X

Field	110	C Galvol=X	· No Movement
Offset X	0.000	IM Galvo?=X	C Galvo Center
Offset Y	0.000	IM COLVELA	C Top Left
Angle	0.000	Degree	C
∣ Use ti	ne correct	ion file	C Bottom Right
Galvo 1		Galvo 2	C Special pos.
Г	Negate	T Negate	X 0.000
Scale 85	. 4550 >	> Scale 91.9960 >>	Y 0.000
	9780	1.0500	
			Password
山回	9700	1.0350	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

3. Work Space: Click the below tool, change work space as below:

:80	-240	-200	-160	-120	-80	-40
sten	aranete	r .	20	-	1	
Move I Plugin User n Langu	- Move Rotate - Flugin Manager - User manager - Language		Left 1	w center c Bottom Cor X Y	ross line ner -55.00 -55.00	MM
			C:			
			Size		110.00	- MM

4. Foot Switch Setting: Click F3, Port, Start Marking ID: input 4

Field Laser Contro Port Other	Hardware info
Stop marking port Stop prompt message	out port for Laser power Port NULL - HIGH
	Red Light Pointer output Output NULL - HIGH
3 ₩ 4 ₩	Input MIL THIGH
5 12 6 12 7 12	Marking output Output NULL THIGH
Door IO Input NULL THIGH	Marking Finish IO Output NULL THIGH Pulse 10 ms
Laser Ready IO Input NULL - HIGH Output NULL - HIGH	-Start Marking IO Input - HIGH F Pulse Mode

5. Red Pointer Setting:



6. 200X200mm Field Lens Parameter: Work space:



Size setting:

Aspect Field 200.00 H Offset X 0.000 H	Galvo1=X	Go to pos. after Mark
Offset Y 0.000 M Angle 0.000 I Vse the correction	M / Pegree	← Top Left ← Top Right ← Bottom Right
Galvo 1 Negate	-Galvo 2 Negate Scale 82,9200 >>	C Bottom Left C Special pos. X 0.000 Y 0.000
0.9650		-Password