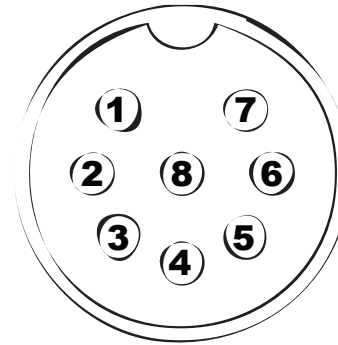
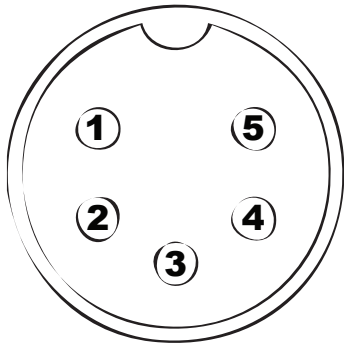




1:1 Arc Voltage Signal
Feed In (DC Signal)
Blue(-), Brown(+)

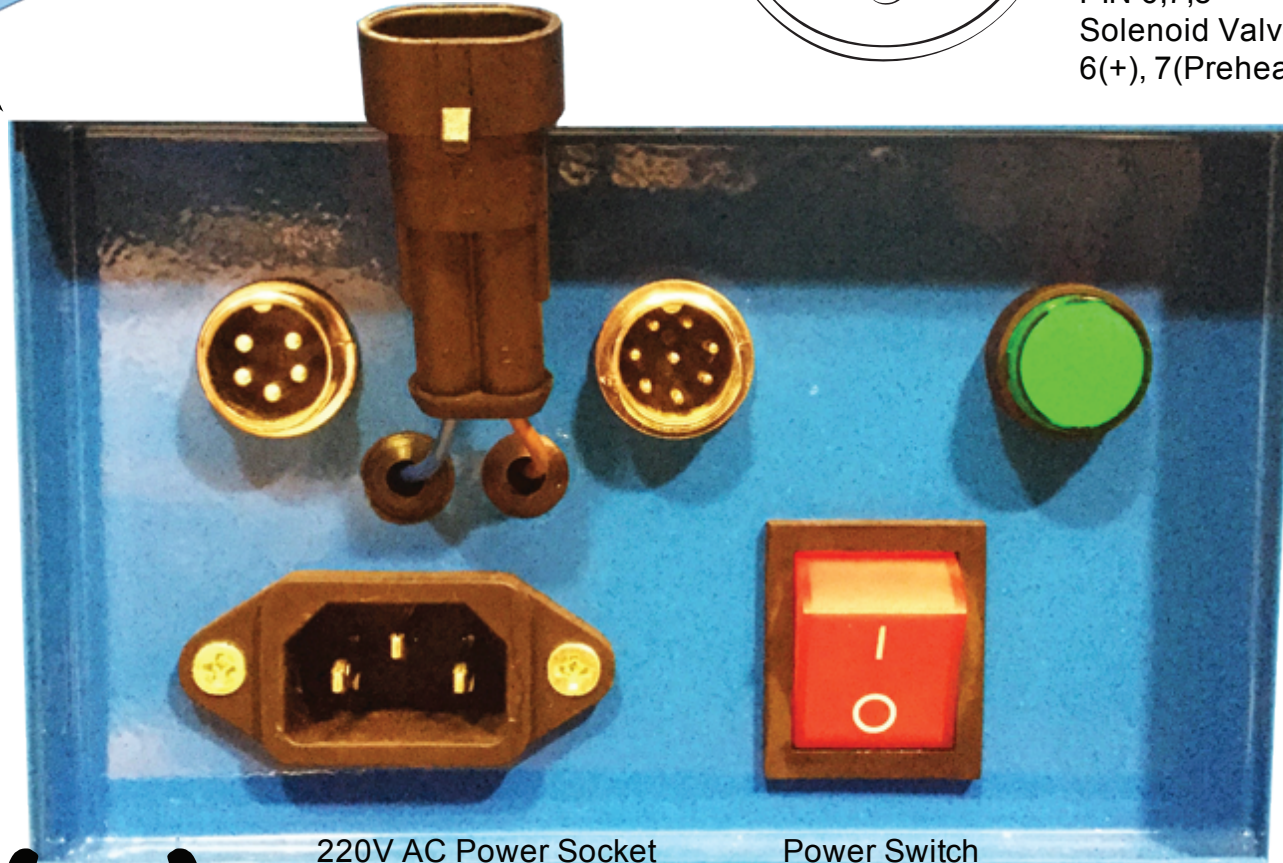


PIN 1,2
Torch Height Up/Down
Motor DC 24V Output
Up (1+, 2-), Down (1-, 2+)
PIN 3,4,5
Torch Limit Switch
3(+), 4(-), 5(Signal)
PIN 6,7,8
Solenoid Valves
6(+), 7(Prehead), 8(Cut)



PIN 1, 2
Arcing Start Signal Out
(Close Signal)

PIN 3,4,5
Not in Use



Motor
Attach/Detach
Button

220V AC Power Socket

Power Switch

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